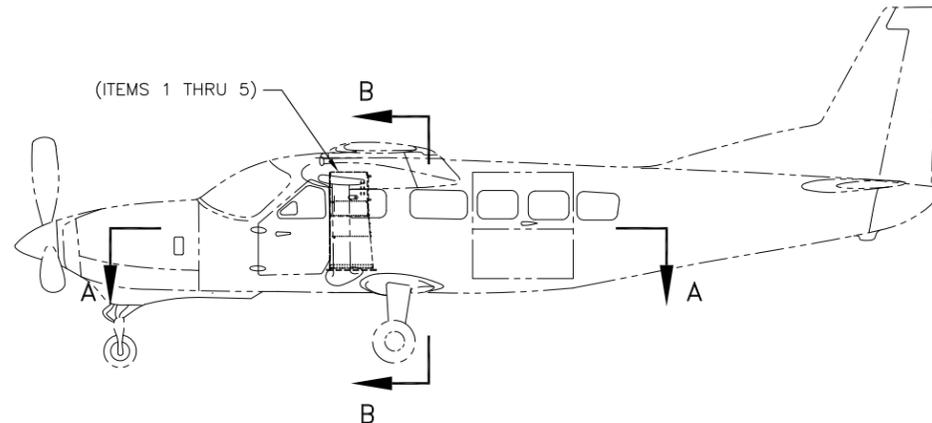


8 7 6 5 4 3 2 1

NOTES: UNLESS OTHERWISE SPECIFIED

1. THIS DRAWING IS GENERATED AND MAINTAINED BY A CAD SYSTEM. CHANGES SHALL ONLY BE INCORPORATED AS DIRECTED BY AUTHORIZED PERSONNEL THROUGH THE DESIGN ACTIVITY.
2. ITEMS 600 THROUGH 602 ARE CUSTOMER SUPPLIED COMPONENTS AND FOR REFERENCE ONLY. SEE OEM DATA FOR SEAT LOCATIONS.
3. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994 (OR LATER APPROVED VERSION).
4. PARTS MAY BE SUBSTITUTED PER QUALIFIED PRODUCTS LIST (QPL).
5. ALL WORKMANSHIP SHALL BE PERFORMED AS PER THE CESSNA 208 AIRCRAFT MAINTENANCE MANUAL (AMM), STRUCTURAL REPAIR MANUAL (SRM), AND FAA ADVISORY CIRCULAR 43.13-1B CHG 1.
6. REFER TO AMM CHAPTER 25 FOR INSTALLATION AND REMOVAL OF EXISTING INTERIOR COMPONENTS AS NEEDED TO ACCESS AREAS BEING MODIFIED.
7. AIRCRAFT WEIGHT AND BALANCE MUST BE RECALCULATED, OR AIRCRAFT WEIGHED, AFTER CABIN RECONFIGURATION TO DETERMINE NEW AIRCRAFT WEIGHT AND CENTER OF GRAVITY LOCATION. REVISE AIRCRAFT WEIGHT AND BALANCE RECORDS TO REFLECT NEW CONFIGURATION.
8. ALL SEAT ATTACHMENT LOCATIONS ARE GIVEN BY THE FUSELAGE STATION OF THE FORWARD SEAT ATTACHMENT FITTING CENTERLINE AS SHOWN IN DETAIL D. SEAT ATTACHMENTS WITH SHEAR RETAINERS IN LOCKED POSITION HAVE A LONGITUDINAL TOLERANCE OF ± 0.50 INCHES.
9. MISSION CONSOLE ATTACHMENT LOCATION IS GIVEN BY THE FUSELAGE STATION OF THE FORWARD ATTACHMENT CENTERLINE AS SHOWN IN DETAIL E. MISSION CONSOLE ATTACHMENT WITH SHEAR RETAINERS IN LOCKED POSITION HAVE A LONGITUDINAL TOLERANCE OF ± 0.50 INCHES. REMOVE PASSENGER SEAT TO FACILITATE INSTALLATION OF MISSION CONSOLE AT SPECIFIED LOCATION. REFER TO CESSNA 208 AMM CHAPTER 25 FOR SEAT REMOVAL INSTRUCTIONS.
10. TORQUE BOLTS (ITEMS 6 AND 7) TO 50-70 IN-LBS. INSTALL THREADED FASTENERS PER CESSNA 208 STRUCTURAL REPAIR MANUAL CHAPTER 51-40-00 FASTENERS AND CESSNA 208 MAINTENANCE MANUAL CHAPTER 20-10-10 TORQUE DATA MAINTENANCE PRACTICES.
11. THIS DRAWING DEFINES THE APPROVED MOUNTING LOCATIONS FOR THE MISSION CONSOLES AND ASSOCIATED LOPA CHANGES. CHANGES TO MISSION CONSOLE MOUNTING LOCATIONS, SEAT PART NUMBER VARIATIONS, AND LOPA VARIATIONS OTHER THAN THOSE SPECIFIED HEREIN ARE NOT PERMITTED WITHOUT OBTAINING FAA APPROVAL.
12. LOCATE CONSOLE ATTACHMENTS IN SPECIFIED MOUNTING HOLES ON MISSION CONSOLE BASE PLATE TO PREVENT INTERFERENCE WITH EXISTING INTERIOR SIDE PANELS.
13. PERMISSIBLE TO TRIM COVER PANEL TO CLEAR EXISTING SEAT TRACK AT INSTALLATION. TREAT REWORKED AREAS AND TOUCH UP PAINT PER CESSNA 208 MAINTENANCE MANUAL CHAPTER 20-31-00.

REVISIONS			
REV	DESCRIPTION	DATE (MO-DA-YR)	APPROVED
(-)	INITIAL RELEASE.	12-01-23	S. BROWN
A	SHEET 1: REVISED NOTE 2 TO ADD "AND FOR REFERENCE ONLY. SEE OEM DATA FOR SEAT LOCATIONS".	02-28-25	G. LIANG

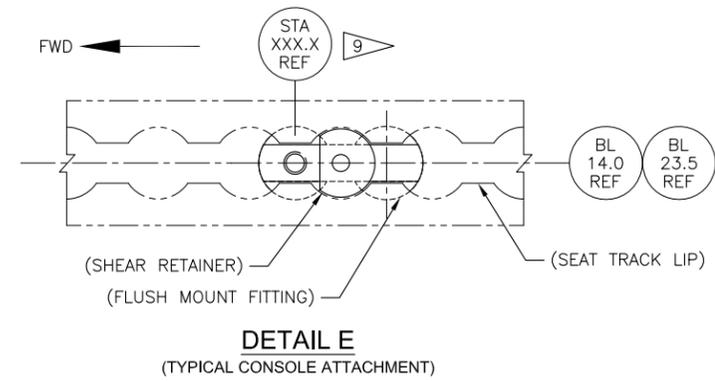
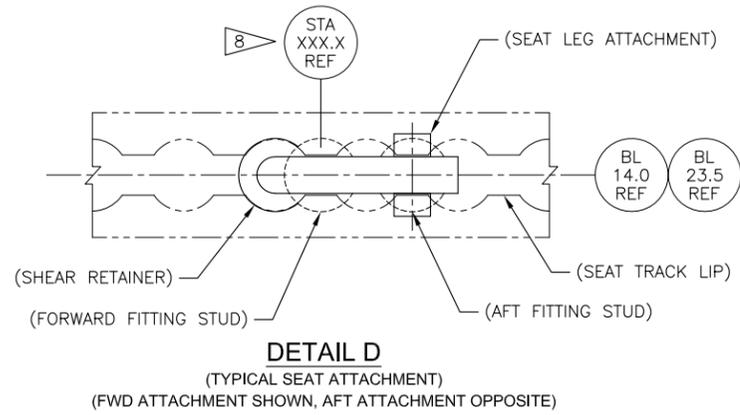


-1 & -2 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SHOWN)
-3 THRU -12 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SIMILAR)

SEE SHEET 2 FOR PARTS LIST.

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		.X ±.1		S. BROWN		12-01-23	
		.XX ±.02		CHECK		J. BROWN 12-01-23	
		.XXX ±.010		ENGR		S. BROWN 12-01-23	
		ANGLE ±2'		MFG		Not Required Not Req'd	
		DRAWING PRACTICES PER ASME Y14.100-()		QA		Not Required Not Req'd	
		TYPED SIGNATURES CONSTITUTE APPROVAL. ACTUAL SIGNATURES ON FILE AT SOUTHEAST AEROSPACE INC.		CUST		Not Required Not Req'd	
				NEXT DRAWING		---	
				SIZE		D	
				CAGE CODE		1G9Y1	
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				REV		A	
				SCALE		NONE	
				WT		-	
				SHT		1 OF 20	

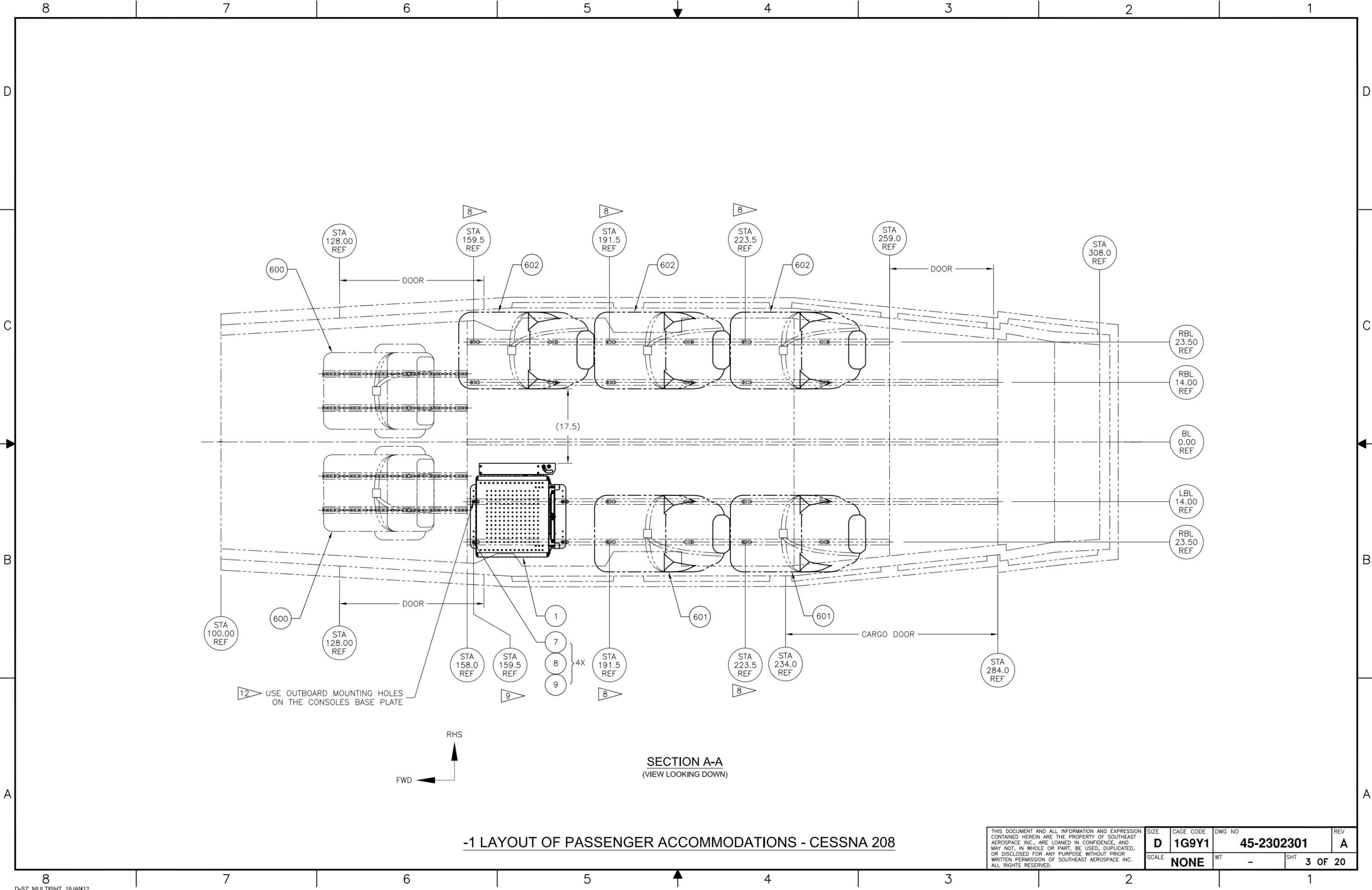
8 7 6 5 4 3 2 1



QTY REQD	CAGE CODE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION OR VENDOR	ITEM NO.																						
3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	71379	2619034-()	SEAT ASSEMBLY - RH	CESSNA	602	
4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	71379	2619034-()	SEAT ASSEMBLY - LH	CESSNA	601
2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	71379	2619018-()	SEAT ASSY - PILOT AND COPILOT	CESSNA	600
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	31272	42182-10	FITTING ASSY - FLUSH	ANCRA	9	
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	96906	NAS1149F0432P	WASHER	NAS1149	8	
			4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	96906	NAS6204-7	HEX HEAD BOLT	NAS6202 THRU 6220	7	
4	4	4	4																			96906	NAS6204-5	HEX HEAD BOLT	NAS6202 THRU 6220	6	
1	1	1																				1G9Y1	45-60331-102	RH MISSION CONSOLE FINAL ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	5	
	1	1																				1G9Y1	45-60331-101	LH MISSION CONSOLE FINAL ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	4	
			1	1	1	1																1G9Y1	45-60320-105	SINGLE MONITOR MISSION CONSOLE ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	3	
								1	1													1G9Y1	45-60320-103	RH DUAL MONITOR MISSION CONSOLE ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	2	
										1												1G9Y1	45-60320-101	LH DUAL MONITOR MISSION CONSOLE ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	1	
																						1G9Y1	45-2302301-12	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208	SOUTHEAST AEROSPACE		
																						1G9Y1	45-2302301-11	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208	SOUTHEAST AEROSPACE		
																						1G9Y1	45-2302301-10	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208	SOUTHEAST AEROSPACE		
																						1G9Y1	45-2302301-9	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208	SOUTHEAST AEROSPACE		
																						1G9Y1	45-2302301-8	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208	SOUTHEAST AEROSPACE		
																						1G9Y1	45-2302301-7	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208	SOUTHEAST AEROSPACE		
																						1G9Y1	45-2302301-6	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208	SOUTHEAST AEROSPACE		
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																						1G9Y1	45-2302301-2	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208	SOUTHEAST AEROSPACE		
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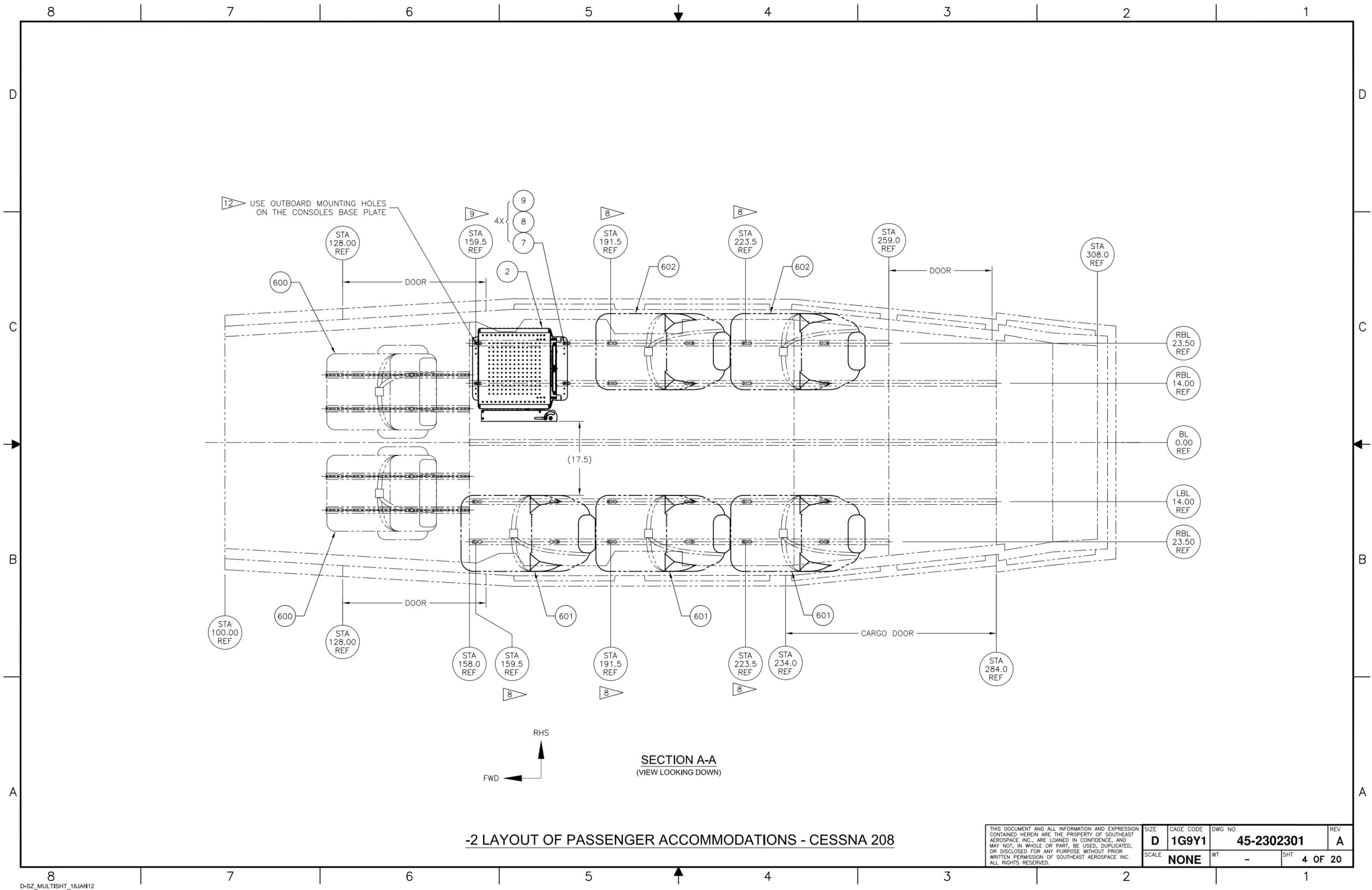
PARTS LIST

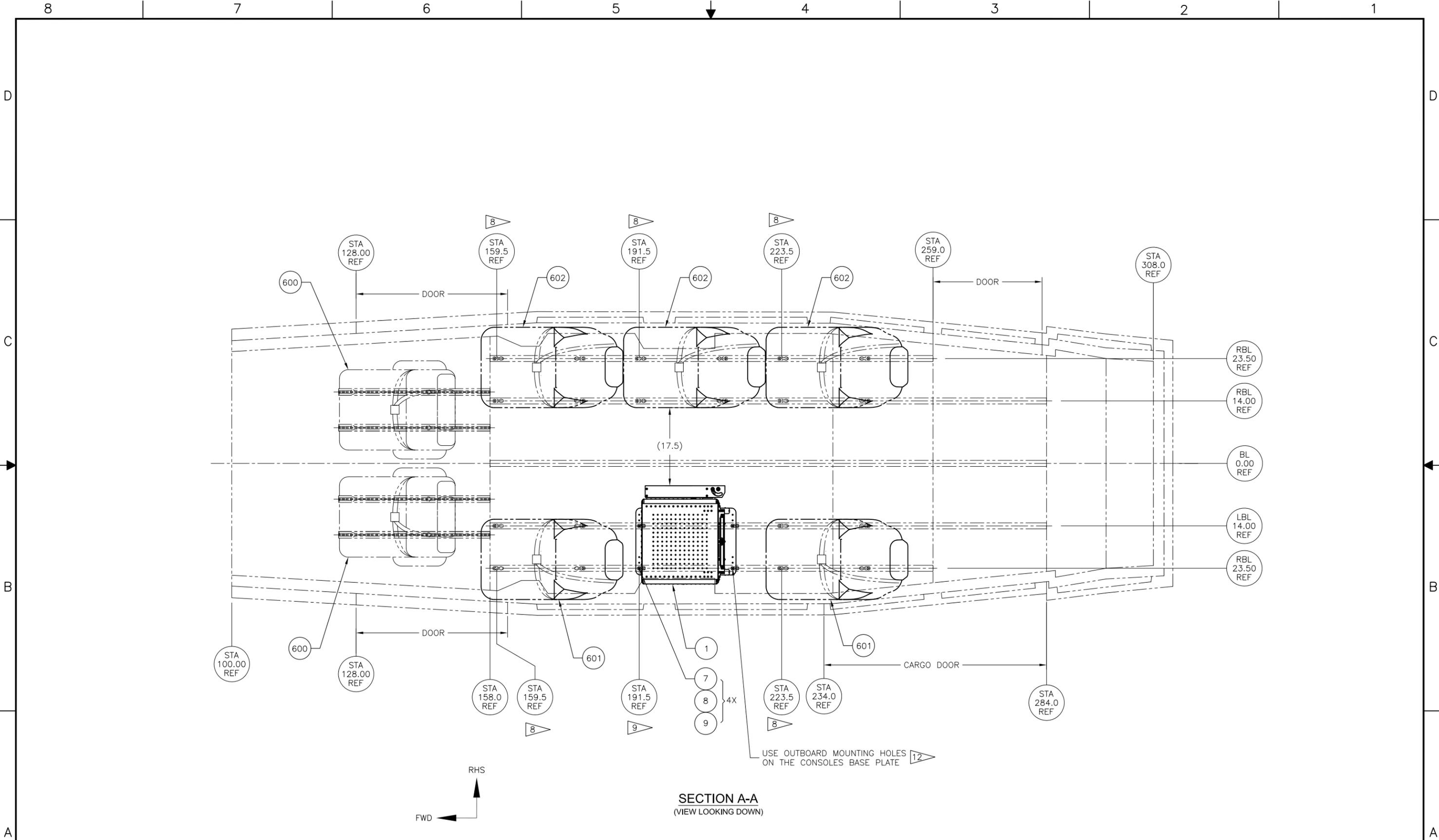
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SCALE	NONE	WT	-	SHT
				2 OF 20



-1 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

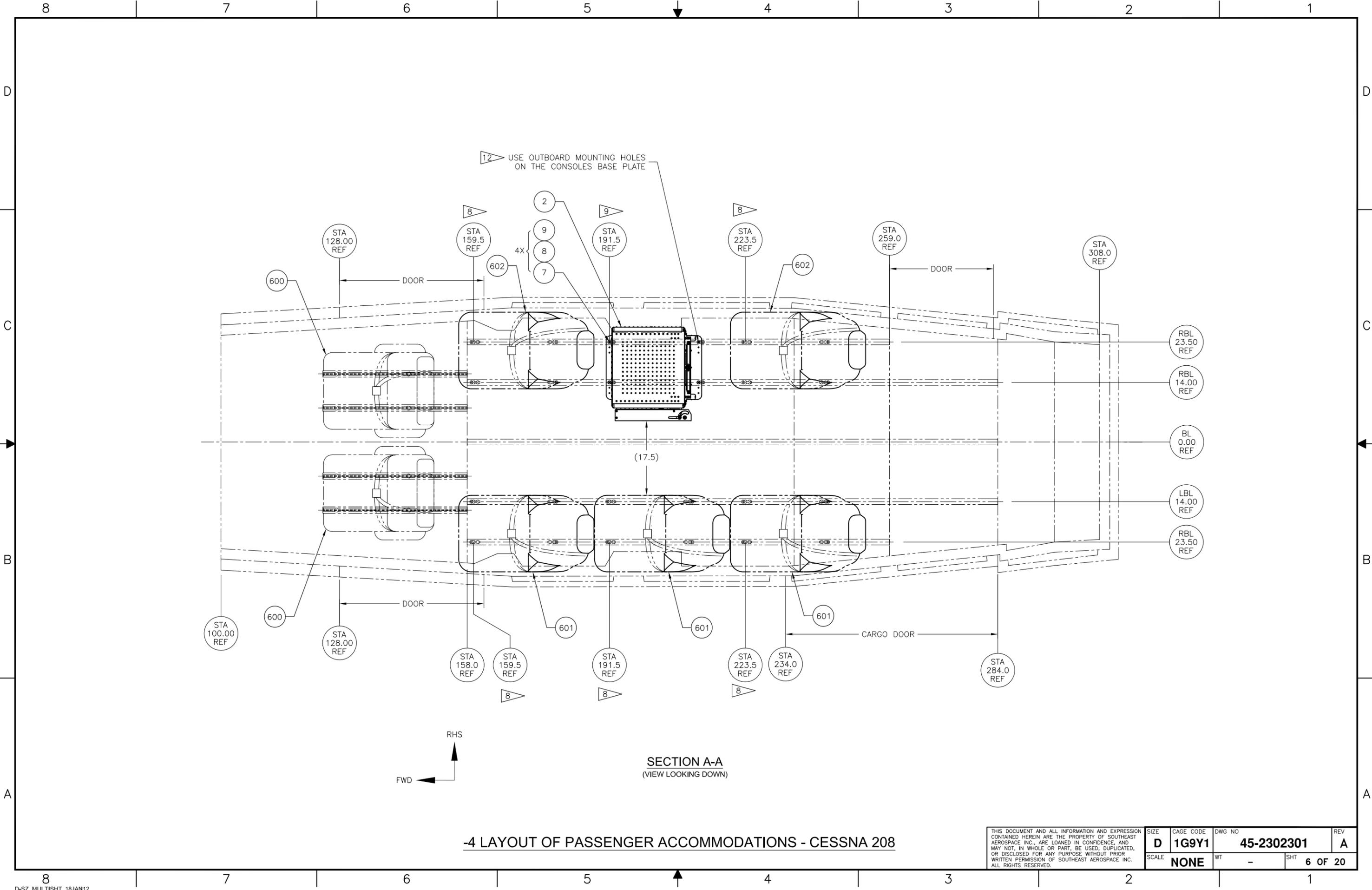
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SCALE NONE	WT -	SHT 3 OF 20			





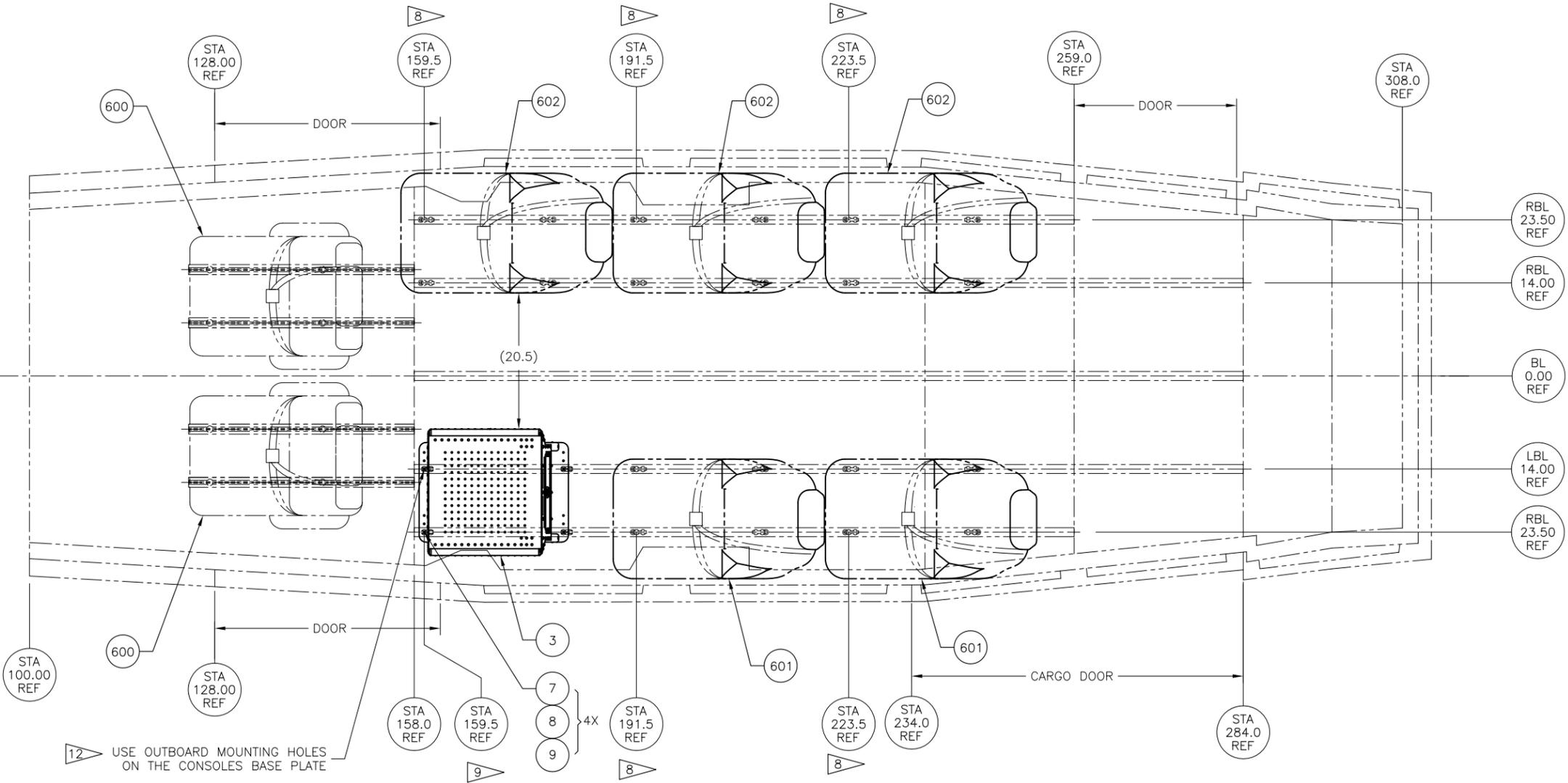
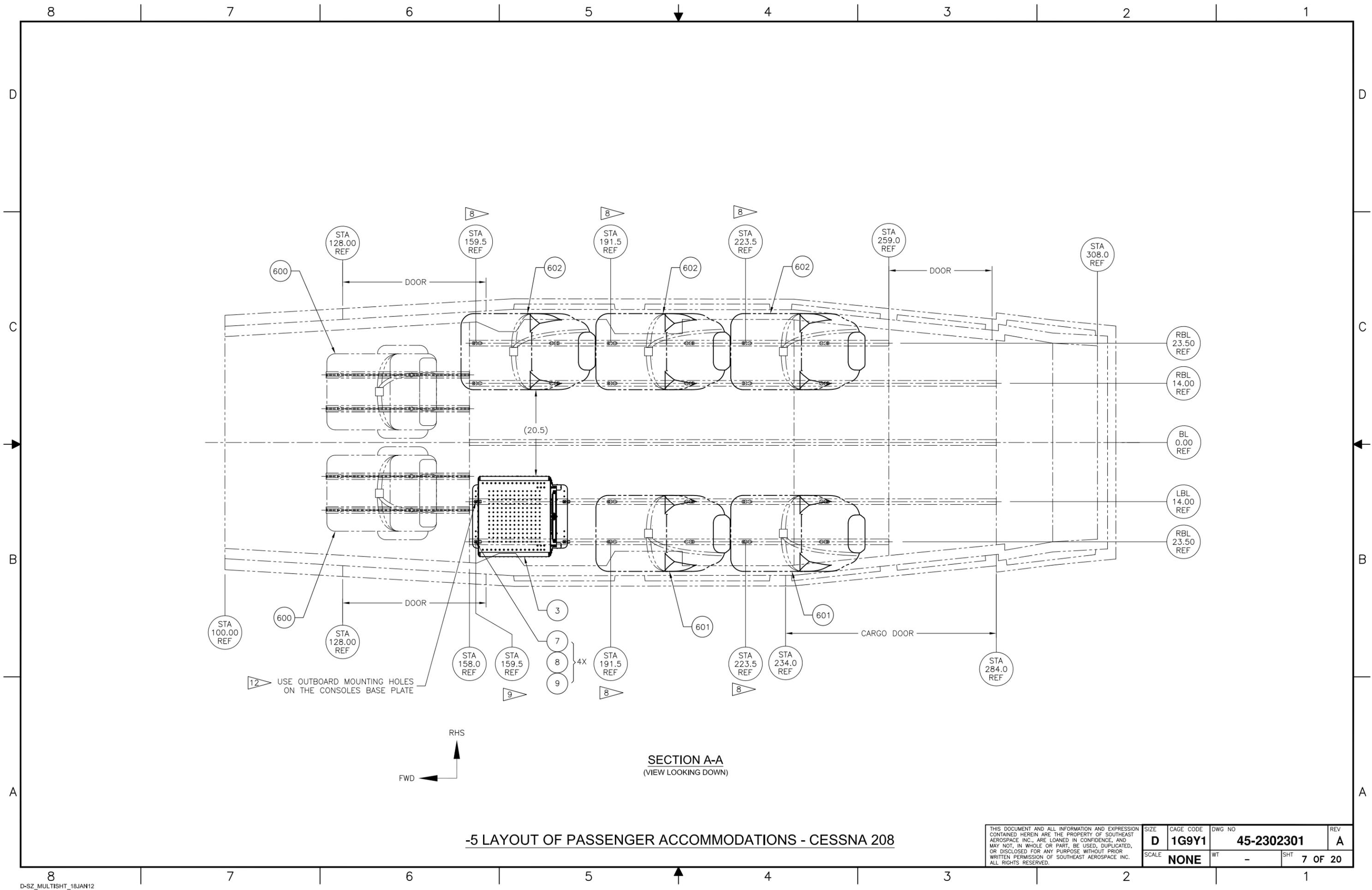
-3 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

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	D	1G9Y1	45-2302301	A
SCALE	NONE	WT	-	SHT 5 OF 20



-4 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

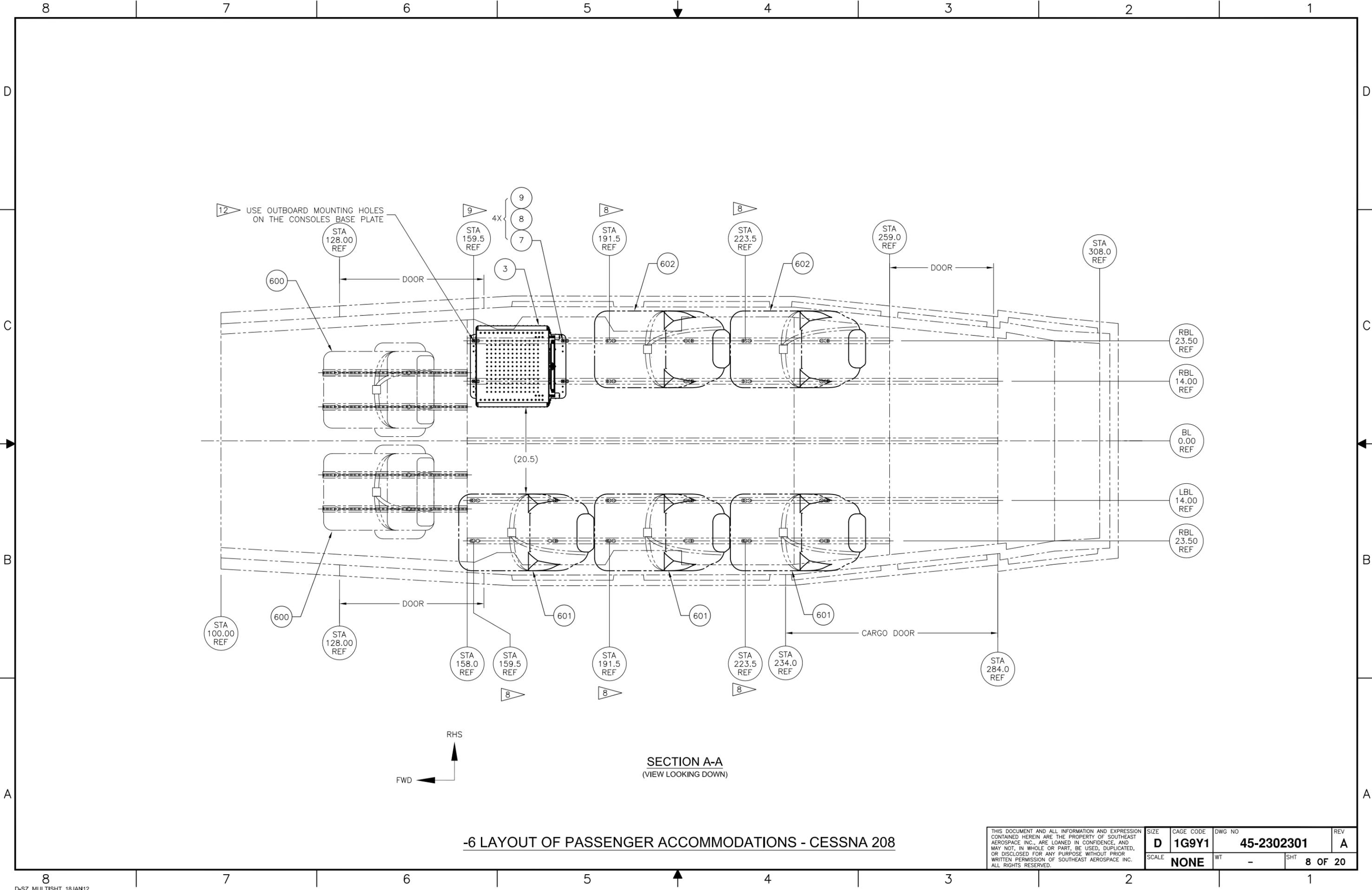
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SCALE	NONE	WT	-	SHT 6 OF 20



RHS
 FWD
SECTION A-A
 (VIEW LOOKING DOWN)

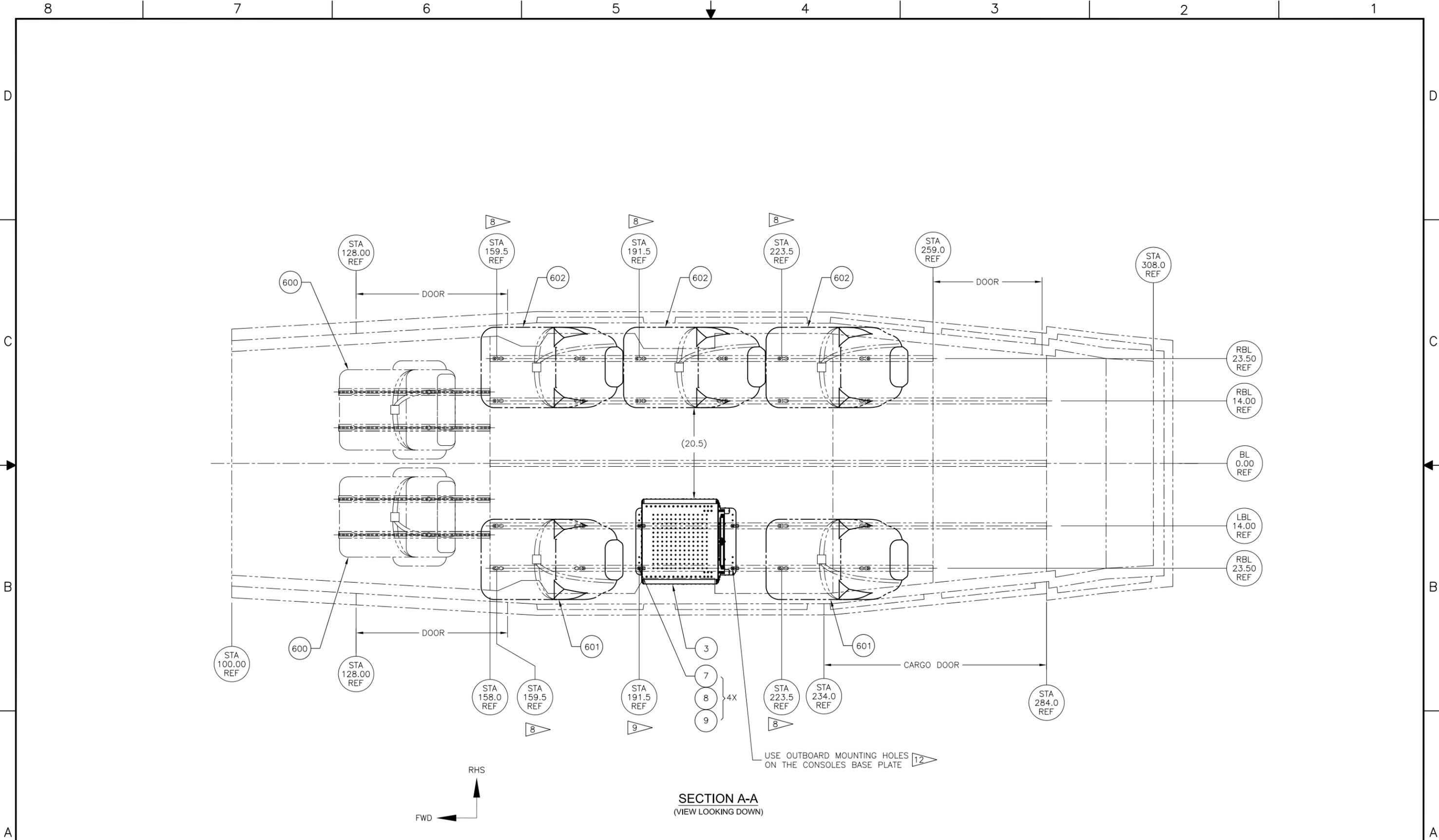
-5 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

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	D	1G9Y1	45-2302301	A
SCALE	WT	SHT		
NONE	-	7 OF 20		



-6 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

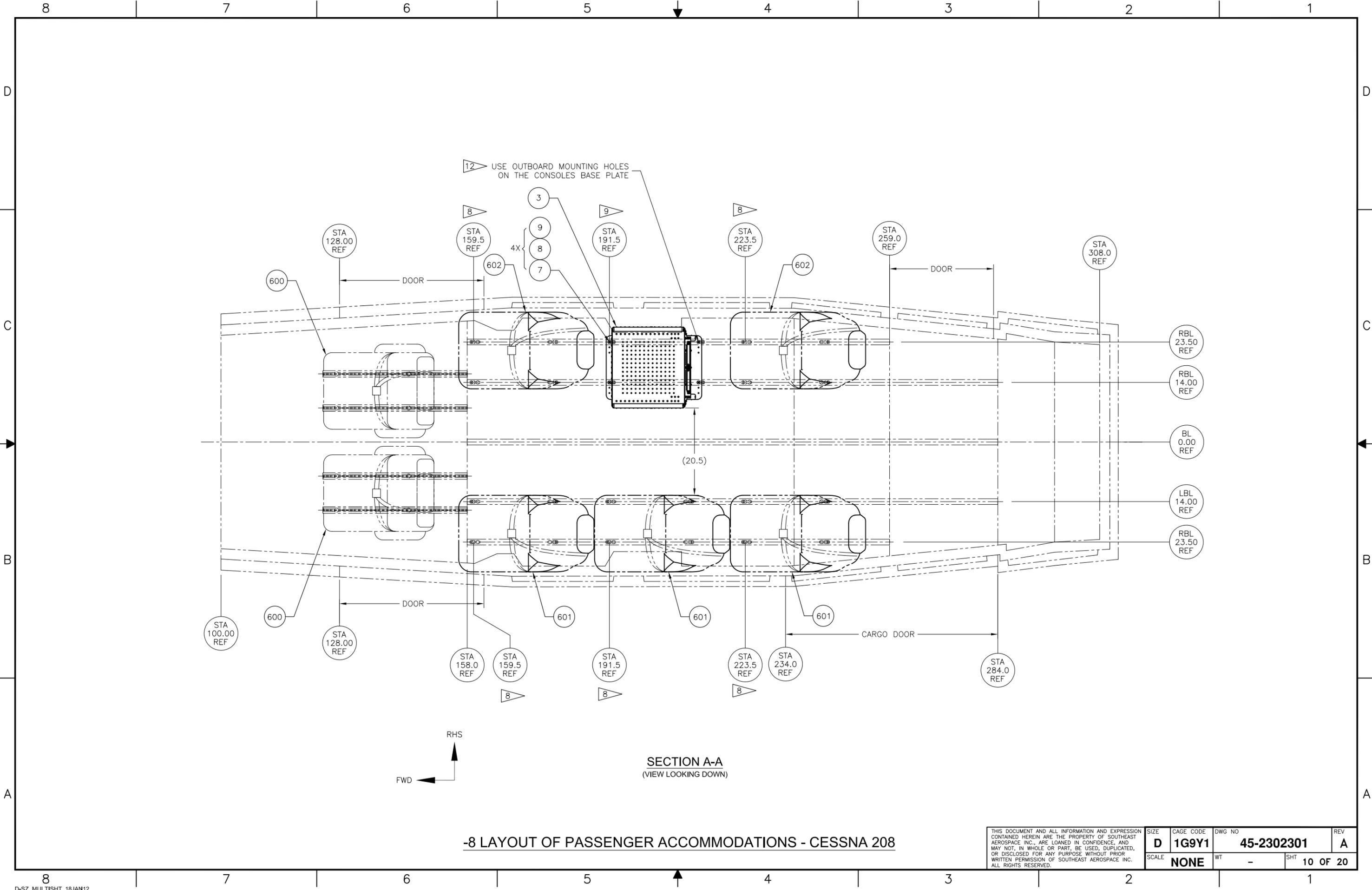
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SCALE NONE	WT -	SHT 8 OF 20			



SECTION A-A
(VIEW LOOKING DOWN)

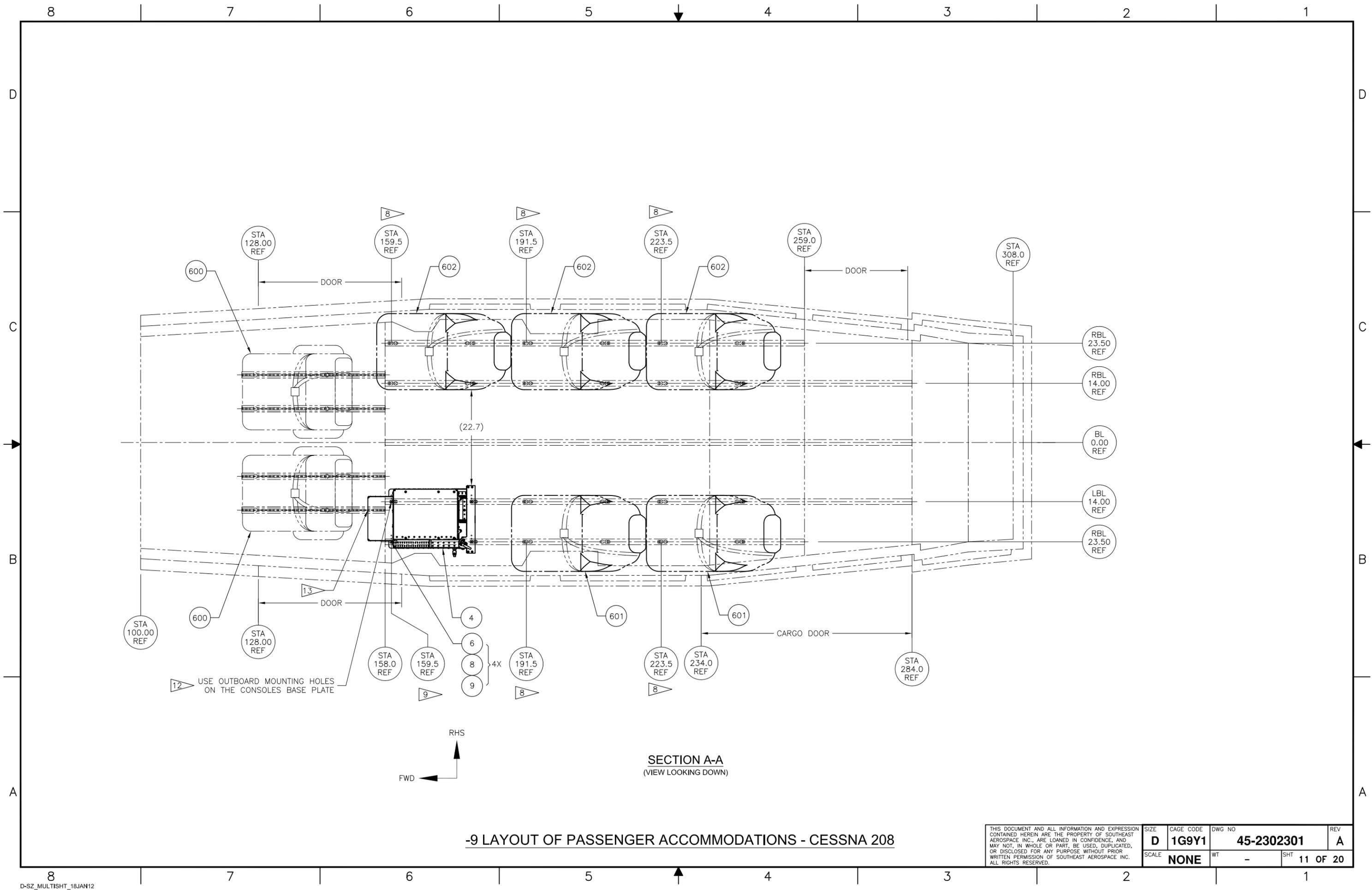
-7 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

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SCALE	WT	SHT		
NONE	-	9 OF 20		



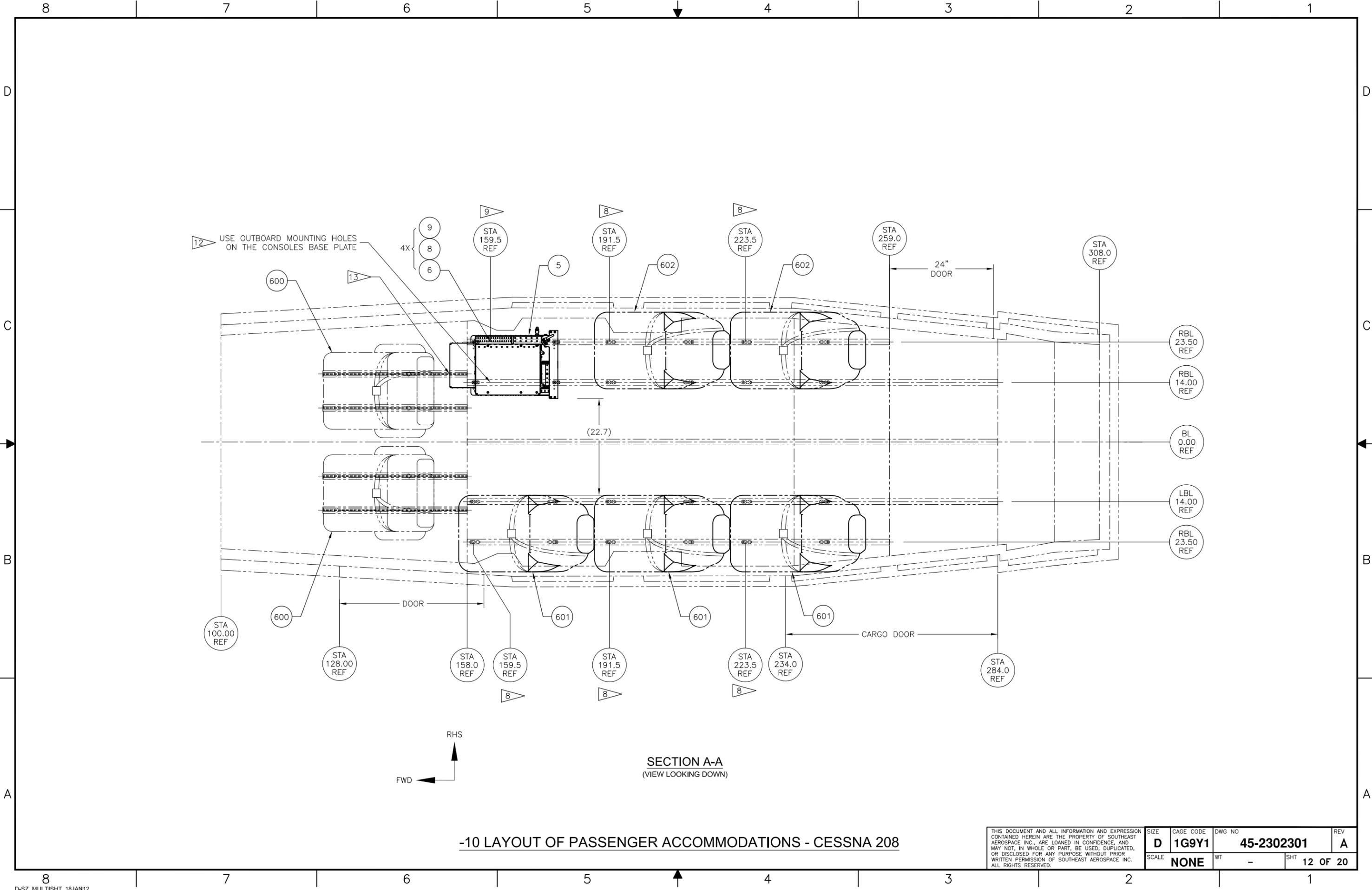
-8 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

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SCALE NONE	WT -	SHT 10 OF 20			



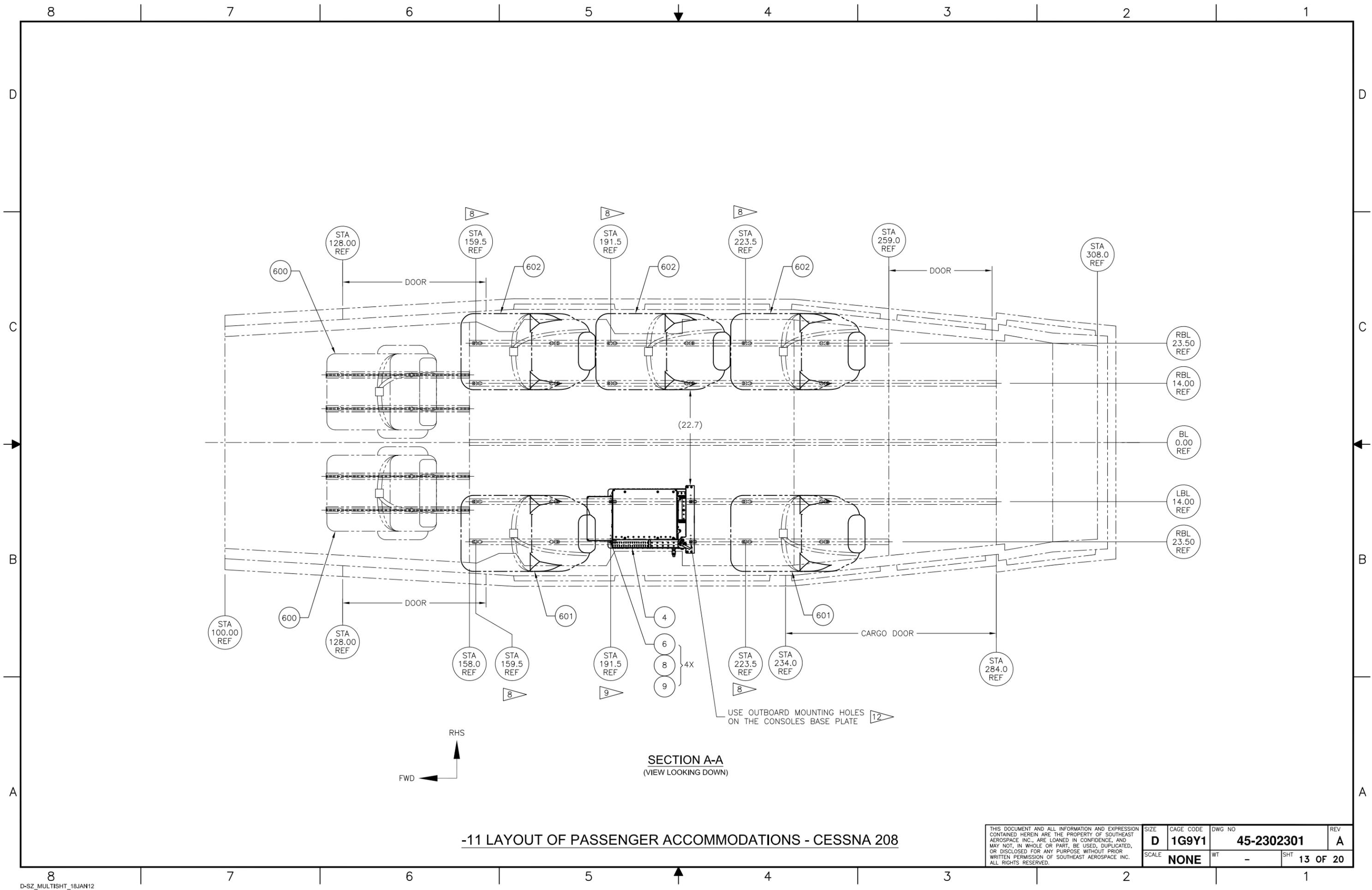
-9 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

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SCALE	NONE	WT	-	SHT 11 OF 20



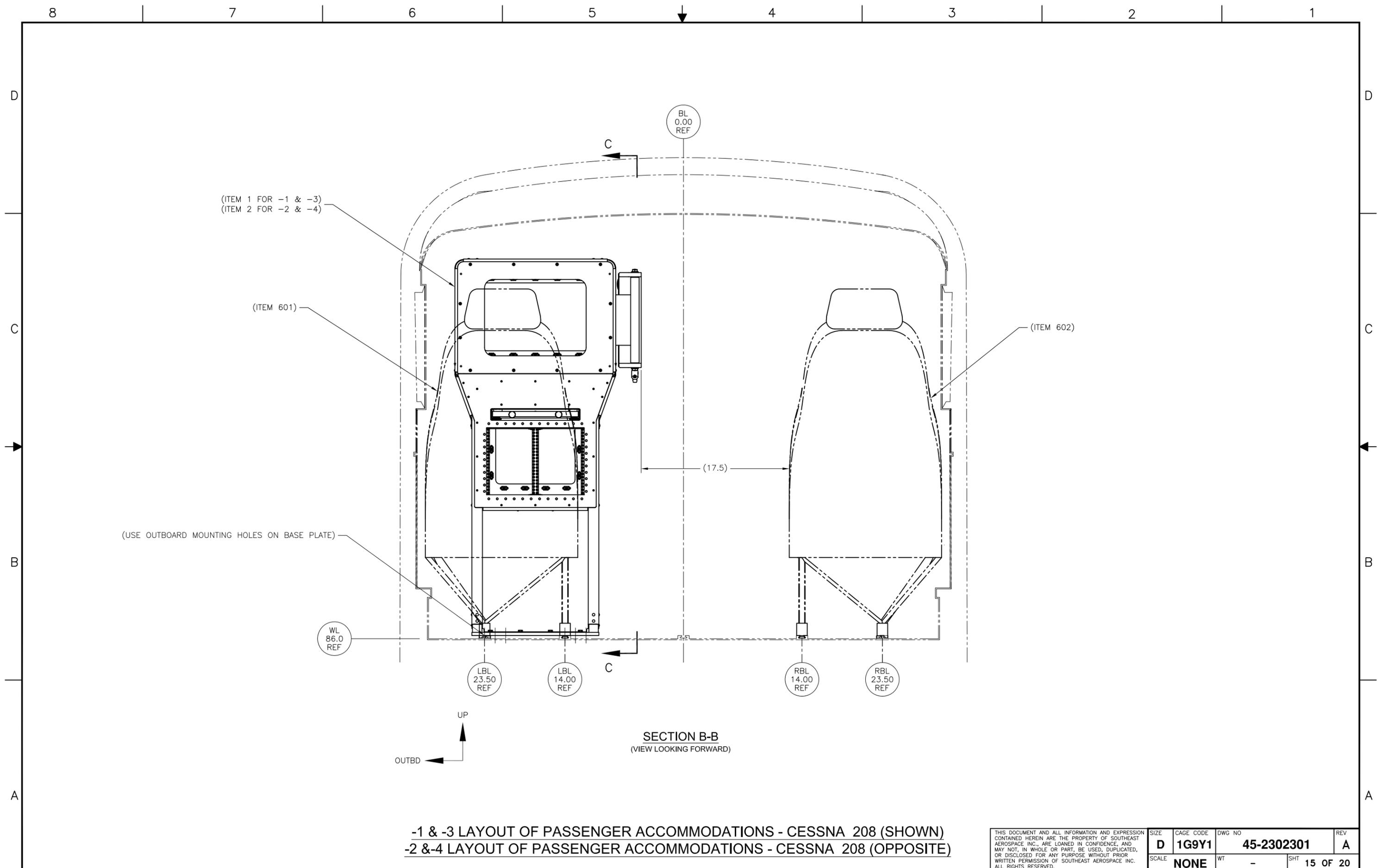
-10 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

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SCALE NONE	WT -	SHT 12 OF 20			



-11 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208

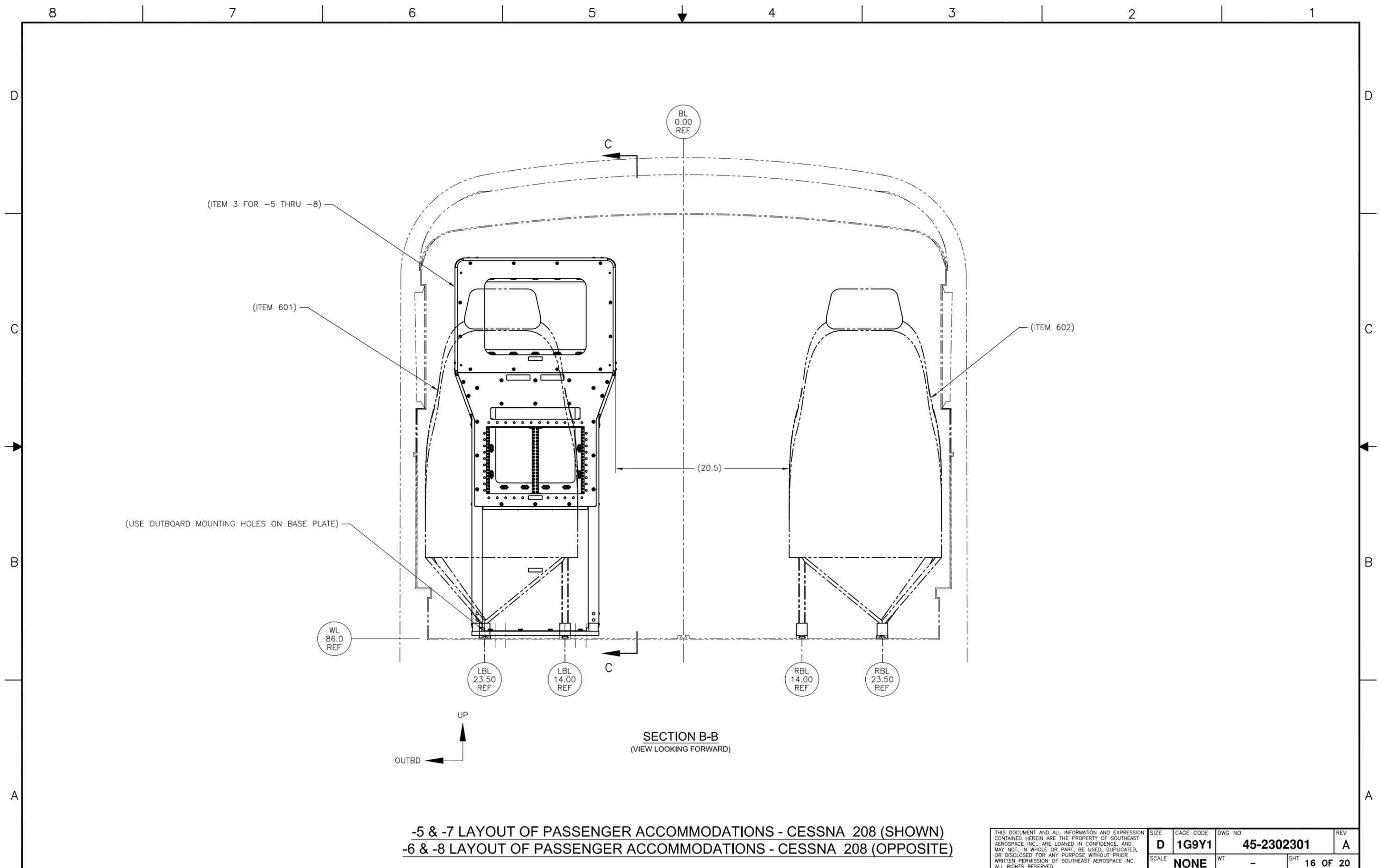
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	D	1G9Y1	45-2302301	A
SCALE	NONE	WT	-	SHT 13 OF 20



SECTION B-B
(VIEW LOOKING FORWARD)

-1 & -3 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SHOWN)
 -2 & -4 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (OPPOSITE)

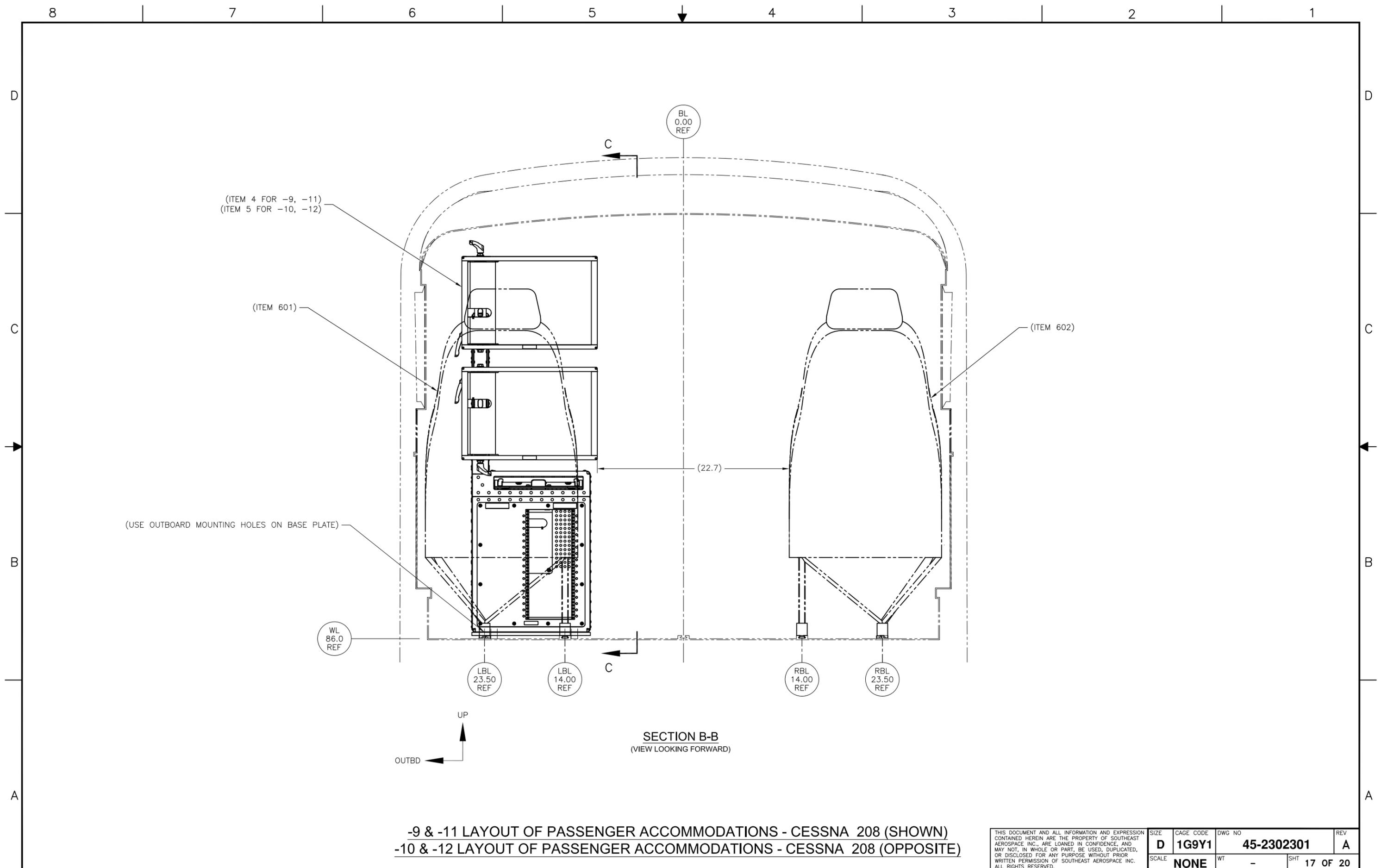
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SCALE NONE	WT -	SHT 15 OF 20			



SECTION B-B
(VIEW LOOKING FORWARD)

-5 & -7 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SHOWN)
-6 & -8 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (OPPOSITE)

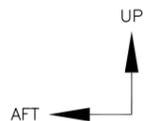
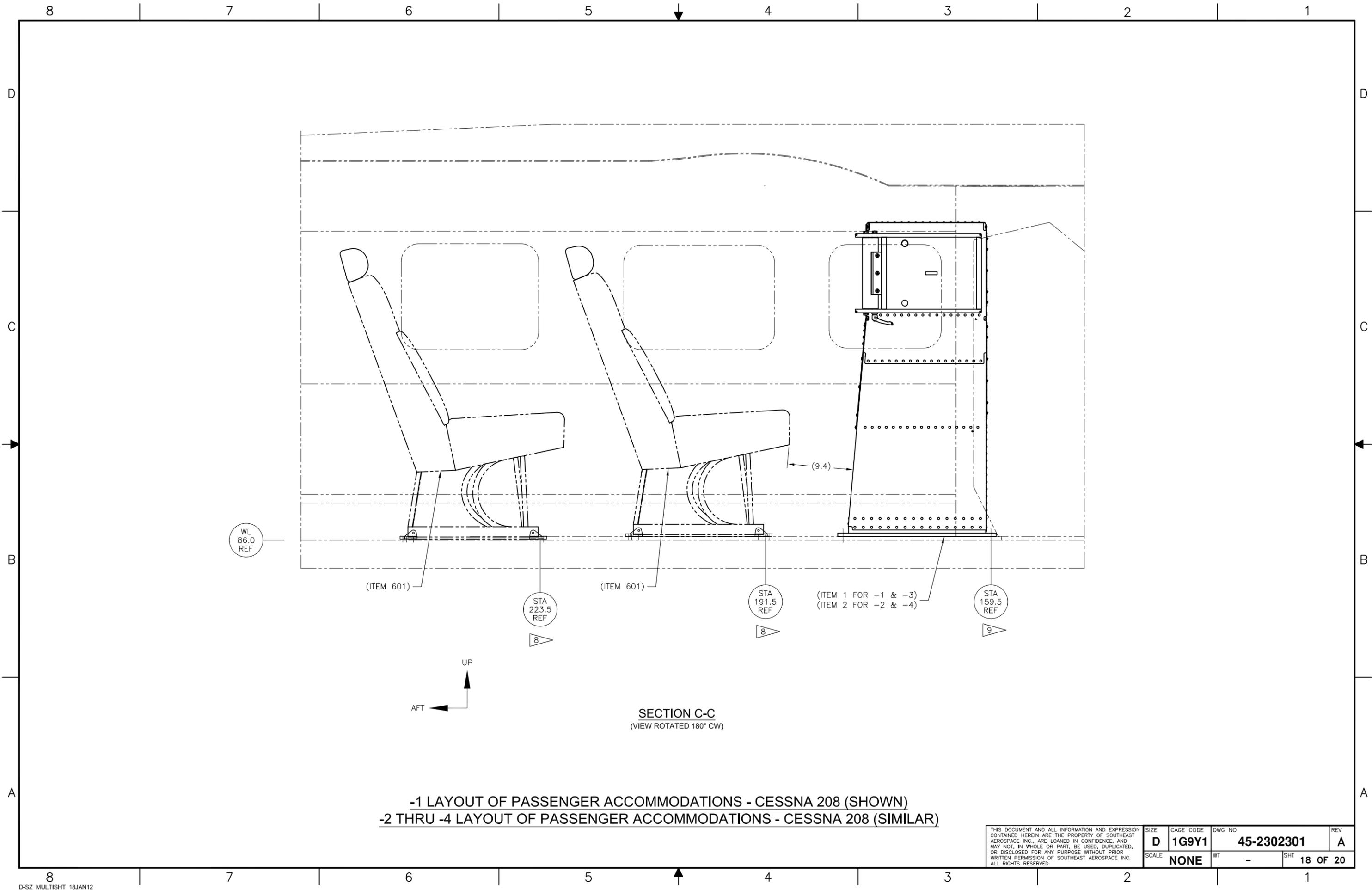
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SCALE NONE	WT -	SHT 16 OF 20			



SECTION B-B
(VIEW LOOKING FORWARD)

-9 & -11 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SHOWN)
-10 & -12 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (OPPOSITE)

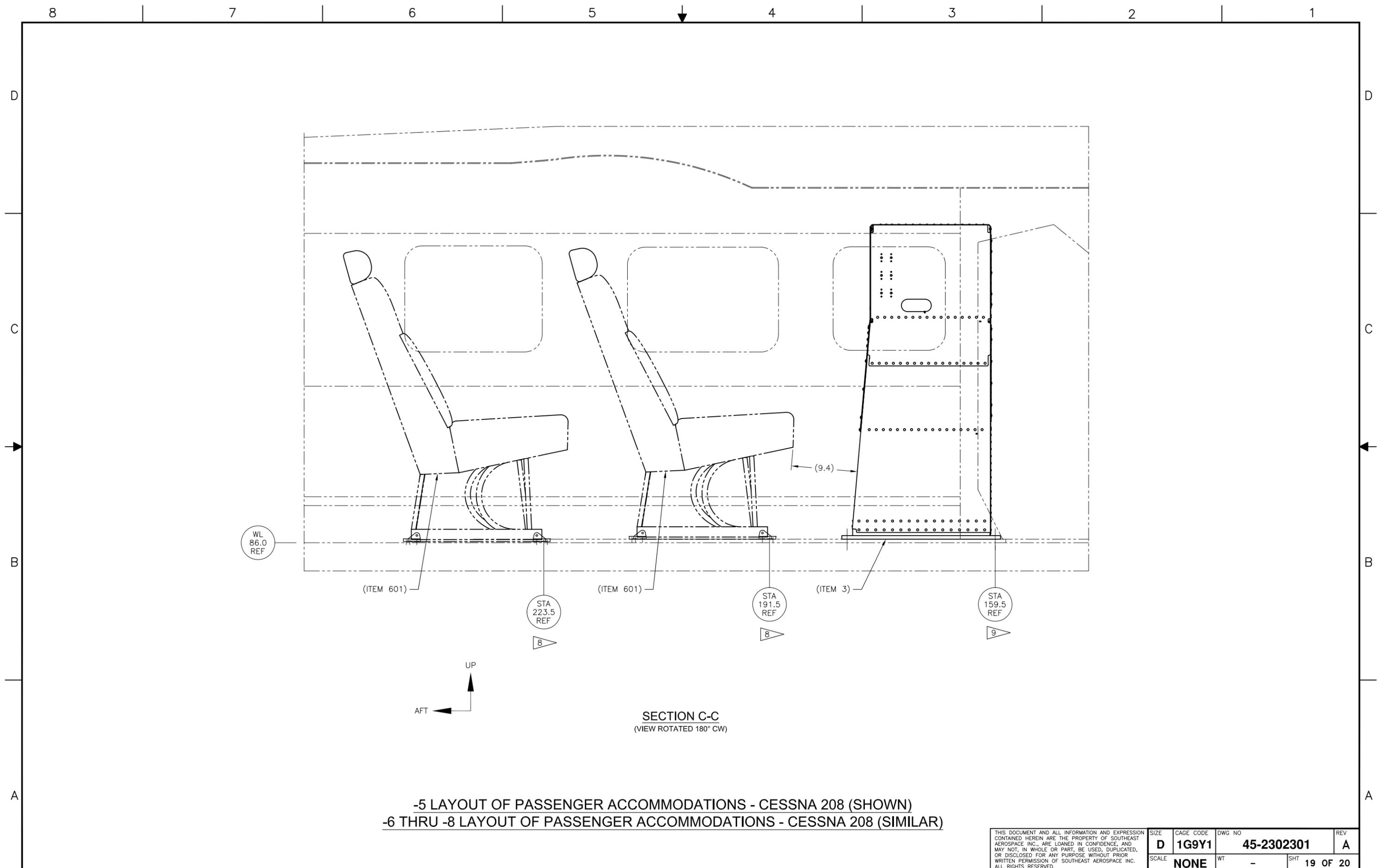
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SCALE NONE	WT -	SHT 17 OF 20			



SECTION C-C
(VIEW ROTATED 180° CW)

-1 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SHOWN)
 -2 THRU -4 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SIMILAR)

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SCALE	NONE	WT	-	SHT 18 OF 20

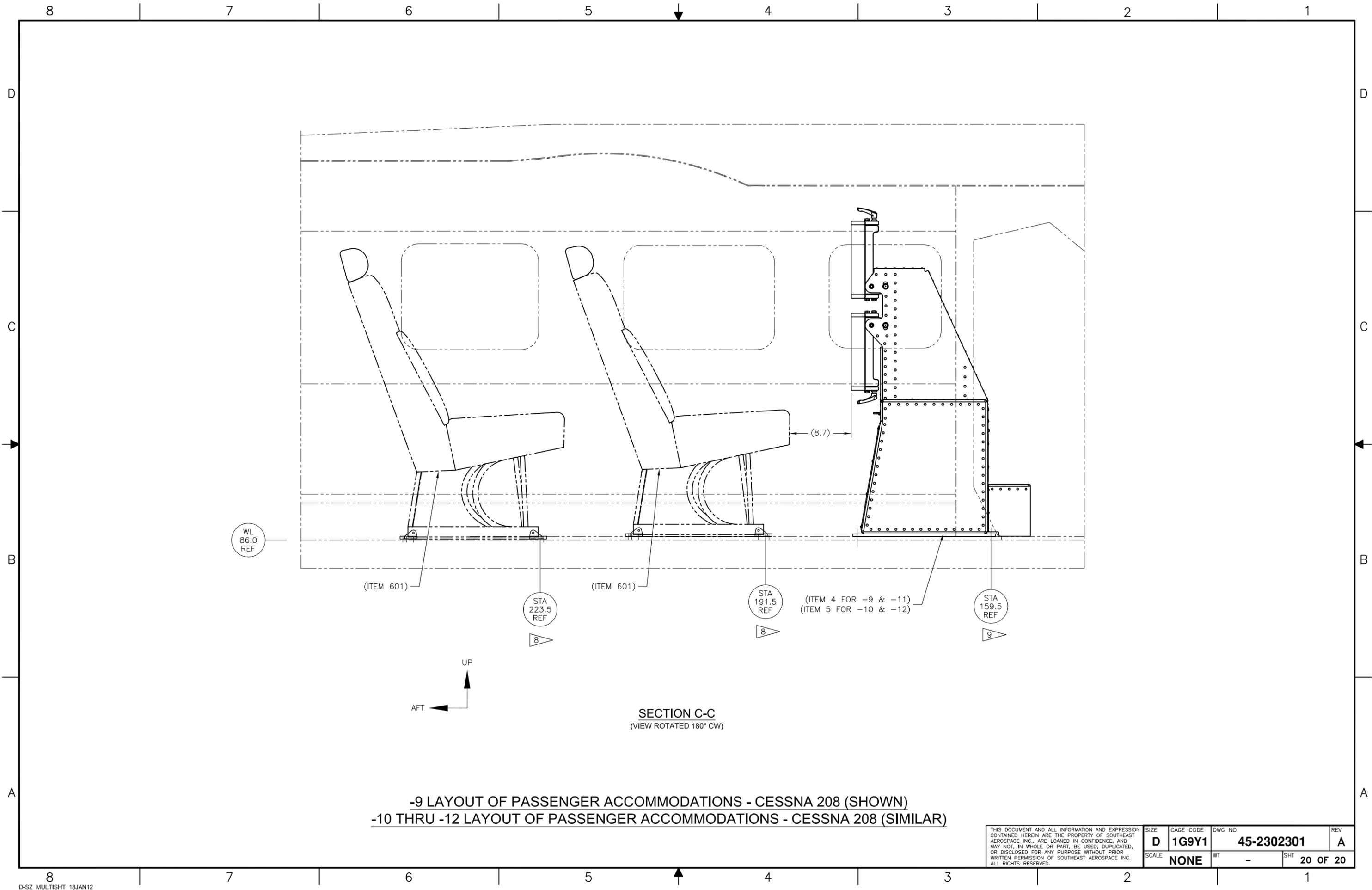


UP
AFT

SECTION C-C
(VIEW ROTATED 180° CW)

-5 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SHOWN)
-6 THRU -8 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SIMILAR)

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SCALE NONE	WT -	SHT 19 OF 20			



-9 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SHOWN)
 -10 THRU -12 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208 (SIMILAR)

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SCALE NONE	WT -	SHT 20 OF 20			